(شركة مساهمة سعودية)

Sahara International Petrochemical Company (Saudi Joint Stock Company)

## ETHYL ACETATE PRODUCT SPECIFICATION

<b>Analytical Parameters</b>	Method	Unit	Value
Water Content	ASTM E1064-16	ppm	300 max
Acidity as Acetic Acid	ASTM D1613-06	ppm	50 max
Color	ASTM D1209-05	Pt-Co	10 max
Specific Gravity @ 20/20°C	ASTM D4052-96	-	0.900 - 0.903
Distillation Range	ASTM D1078-05	°C	75.5 - 78.0°C
Non-Volatile Matter	ASTM D1353-03	mg/100ml	5 max
Ethanol	ASTM D3545-06*	ppm	300 max
Ethyl Acetate Purity	ASTM D3545-06*	wt%	99.8 min
Residual Odor	ASTM D1296-01	-	No Res. Odor

GC Area% method. Water & Acidity subtracted from the Purity.

Updated on October 2023

## **Contact Details:**

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## Disclaimer:

Before using the product listed above, customers and other users should take care in determining the suitability of such product for the intended use. SIPCHEM do not accept any liability whatsoever arising from the use of this information or the use, application or processing of any product described herein.

## Page 1

Capital: SR 7,333,333,320

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